

PIPE TOOLS



SEDRA MARINE

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PIPE TOOLS

Wrenches

Straight Pipe Wrench

Sturdy, cast-iron housing and I-beam handle with full floating hook jaw, nonstick adjustment nut and replaceable hook and heel jaws



Catalog No.	Model No.	Size		Pipe capacity		Weight kg	Std. Pack
		in.	mm	in.	mm		
31000	6	6	150	3/4	20	0,2	6
31005	8	8	200	1	25	0,3	6
31010	10	10	250	1 1/2	40	0,8	6
31015	12	12	300	2	50	1,2	6
31020	14	14	350	2	50	1,6	6
31025	18	18	450	2 1/2	65	2,6	6
31030	24	24	600	3	80	4,4	6
31035	36	36	900	5	125	8,7	1
31040	48	48	1200	6	150	15,6	1
31045	60	60	1500	8	200	23,3	1

End Pipe Wrench

Assures a fast and easy grip for pipe working in restricted spaces or close to a wall



Catalog No.	Model No.	Size		Pipe capacity		Weight kg	Std. Pack
		in.	mm	in.	mm		
31050	E-6	6	150	3/4	20	0,2	6
31055	E-8	8	200	1	25	0,3	6
31060	E-10	10	250	1 1/2	40	0,8	6
31065	E-12	12	300	2	50	1,2	6
31070	E-14	14	350	2	50	1,6	6
31075	E-18	18	450	2 1/2	65	2,6	6
31080	E-24	24	600	3	80	4,4	6
31085	E-36	36	900	5	125	8,7	1

Rapwrench

A deeper and broader hook jaw housing provides a smooth, flat surface that is ideal for occasional use as a hammer.



Catalog No.	Model No.	Size		Pipe capacity		Weight kg	Std. Pack
		in.	mm	in.	mm		
31395	10	10	250	1 1/2	40	0,9	6

PIPE TOOLS

Wrenches

Heavy-Duty Offset Pipe Wrench

Features a jaw opening parallel to the handle and a narrower hook jaw head which provides easy entry into tight spots.



Catalog No.	Model No.	Size		Pipe capacity		Weight kg	Std. Pack
		in.	mm	in.	mm		
89435	14	14	350	2	50	1,0	6
89440	18	18	450	2 1/2	65	2,6	6
89445	24	24	600	3	80	4,4	6

2-Handle Wrenches

Chrome-vanadium steel. Induction hardened jaws.
3 models : "S" jaws, 45° jaws and 90° jaws



Catalog No.	Model No.	Size		Pipe capacity		Weight kg	Std. Pack
		in.	mm	in.	mm		
19261	S 1/2"	9 1/2"	245	1/2"	35	0,4	6
19271	S 1"	12 1/2"	320	1"	42	0,8	6
19281	S 1 1/2"	16 1/2"	420	1 1/2"	60	1,4	6
19291	S 2"	21"	540	2"	70	2,6	6
19301	S 3"	25"	630	3"	120	4,2	6
19211	45° 1/2"	9 1/2"	245	1/2"	35	0,4	6
19221	45° 1"	12 1/2"	320	1"	42	0,8	6
19231	45° 1 1/2"	16 1/2"	420	1 1/2"	60	1,4	6
19241	45° 2"	21"	540	2"	70	2,7	6
19251	45° 3"	25"	630	3"	120	3,5	6
19161	90° 1"	12"	310	1"	42	0,8	6
19171	90° 1 1/2"	16 1/2"	420	1 1/2"	60	1,4	6
19181	90° 2"	22"	560	2"	70	2,7	6
19191	90° 3"	24 1/2"	625	3"	105	4,1	6
19201	90° 4"	29 1/2"	750	4"	130	4,9	6
19311	For chrome fittings	12 1/2"	320	1"	50	0,8	6



Grip Wrench

2-handle wrench with heavy-duty jaws.



Catalog No.	Model No.	Size		Pipe capacity		Weight kg	Std. Pack
		in.	mm	in.	mm		
18371	1140	8 1/2	215	3/4	20	0,4	6
18381	1141	11	280	4	25	0,7	6
18391	1142	14 3/4	375	1 1/2	40	1,3	6
18401	1143	21 1/2	545	2 1/2	65	2,8	6

Water Pump Pliers

Extremely durable chrome-vanadium steel. Jaws stay parallel at any setting.



Catalog No.	Model No.	Size		Pipe capacity		Weight kg	Std. Pack
		in.	mm	in.	mm		
18681	175	6 3/4	175	1	28	0,2	6
18691	240	9 1/2	240	1 1/4	32	0,3	6
18701	300	11 3/4	300	1 1/2	42	0,6	6
18801	Display pack with 6 x No. 300, 18 x No. 240					9,5	24

PIPE TOOLS

Wrenches

Aluminium Straight Pipe Wrench

Nearly 40% lighter than comparable cast-iron models of the same size. Jaws and all other parts identical to heavy-duty wrenches.



Catalog No.	Model No.	Size		Pipe capacity		Weight kg	Std. Pack
		in.	mm	in.	mm		
31090	810	10	250	1 1/2	40	0,4	6
47057	812	12	300	2	50	0,7	6
31095	814	14	350	2	50	1,1	6
31100	818	18	450	2 1/2	65	1,7	6
31105	824	24	600	3	80	2,7	6
31110	836	36	900	5	125	5,0	1
31115	848	48	1200	6	150	8,4	1

Aluminium Offset Pipe Wrench

Much lighter than cast-iron models of the same size.



Catalog No.	Model No.	Size		Pipe capacity		Weight kg	Std. Pack
		in.	mm	in.	mm		
31120	14	14	350	2	50	0,9	6
31125	18	18	450	2 1/2	65	1,6	6
31130	24	24	600	3	80	2,7	6

Chain Wrench

A double jaw gives fast, ratchet-like action in either direction. Heavy duty models have replaceable alloy steel jaws. The light-duty model has one-piece forged alloy steel handle and jaw. Ideal for use in close quarters.



Catalog No.	Model No.	Type	Rated pipe capacity		Actual OD capacity		Chain length		Weight kg	Std. Pack
			in.	mm	in.	mm	in.	mm		
31310	C-12	Light-duty	2	50	4	100	15 3/4	390	0,8	1
31315	C-14	Heavy duty	2	50	5	125	18 1/2	460	1,2	1
31320	C-18	Heavy duty	2 1/2	60	5	125	20 1/4	500	2,7	1
31325	C-24	Heavy duty	3	75	5	125	20 1/4	500	3,7	1
31330	C-36	Heavy duty	4 1/2	110	7 1/2	185	29	725	7,1	1

Strap Wrench

Best for any polished pipe. Strong, woven nylon strap gives tight grip. Two models available for plastic pipe. Polyurethane-coated strap prevents scratching. Replaceable straps available.



Catalog No.	Model No.	Strap length		Strap width		Pipe capacity		Tube capacity OD		Weight kg	Std. Pack
		in.	mm	in.	mm	in.	mm	in.	mm		
31335	1	17	425	1/2	12	2	50	3 1/2	90	0,5	1
31340	2	17	425	1 1/8	30	2	50	3 1/2	90	0,8	1
31345	2	30	760	1 1/8	30	2	50	5 1/2	135	0,8	1
31350	2	24	600	1 1/8	30	2	50	5 1/2	135	0,8	1
31355	2P	17	425	1 1/16	27	2	50	3 1/2	90	0,8	1
31360	5	29 1/4	750	1 3/4	45	5	125	7	175	0,9	1
31365	5	48	1200	1 3/4	45	5	125	12	300	0,9	1
31370	5P	29 1/4	750	1 3/4	45	5	125	5 1/2	135	1,0	1

PIPE TOOLS

Wrenches

Hex Wrenches

Hex jaw design gives multi-sided, secure grip on all hex nuts, square nuts, unions and valve packing nuts. The extra-wide opening offset model is ideal for securing drain nuts on sinks and tubs.



Catalog No.	Model No.	Type	Length		Capacity		Weight kg	Std. Pack
			in.	mm	in.	mm		
31305	E-110	Offset	9 1/2	240	1 1/8 - 2 5/8	29-67	0,6	6
31275	17	Straight	14 1/2	362	5/8 - 1 1/4	16-30	2,0	6
31280	25	Straight	20	500	1 - 2	25-50	4,0	6

Spud Wrench

12" spud wrench features narrow jaws to fit into tight places. Smooth, toothless jaws ideal for square or rectangular stock.



Catalog No.	Length		Capacity		Weight kg	Std. Pack
	in.	mm	in.	mm		
31400	12	300	3/8 - 2 5/8	10-67	1,1	6

Adjustable Wrenches

Jaws are precision-broached for positive gripping. Stainless steel spring adds tension to knurl for smooth, firm operation. Available in either industrial black or high-polish nickel-chrome-plated finish.



Catalog No.	Model No.	Type	Length		Capacity		Weight kg	Std. Pack
			in.	mm	in.	mm		
31185	704	Chrome	4	100	1/2	10	0,1	1
31190	706	Chrome	6	150	3/4	20	0,1	1
31195	708	Chrome	8	200	7/8	25	0,2	1
31200	710	Chrome	10	250	1 1/8	30	0,3	1
31205	712	Chrome	12	300	1 5/16	35	0,6	1
31210	715	Chrome	15	375	1 11/16	40	1,3	1
31215	718	Chrome	18	450	2 1/16	50	2,3	1
31220	724	Chrome	24	600	2 7/16	60	4,2	1
31225	704B	Black	4	100	1/2	10	0,1	1
31230	706B	Black	6	150	3/4	20	0,1	1
31235	708B	Black	8	200	7/8	25	0,2	1
31240	710B	Black	10	250	1 1/8	30	0,3	1
31245	712B	Black	12	300	1 5/16	35	0,6	1
31250	915	Black	15	375	1 11/16	40	1,3	1
31255	918	Black	18	450	2 1/16	50	2,6	1

PIPE TOOLS

Wrenches

Chain Tongs

Designed and sized to provide extra leverage for the toughest jobs. All models feature double-end jaw styles which can be reversed.



Catalog No.	Model No.	Pipe capacity		Chain width		Breaking strain		Weight kg	Std. Pack
		in.	mm	in.	mm	lb	kg		
15571	3229	1/4 - 3	5-75	17 1/2	445	13,800	6,260	5,0	1
15581	3231	3/4 - 4	20-100	22 1/2	570	17,600	7,985	8,0	1
15591	3233	1 - 6	25-150	32	815	20,100	9,115	11,0	1
15601	3235	1 1/2 - 8	40-200	40 1/2	1030	22,000	9,980	15,0	1
15611	3237	2 - 12	50-300	55 1/2	1410	31,000	14,060	25,0	1

Compound Leverage Pipe Wrench

A unique design multiplies the turning force applied to a pipe. Ideal for freeing locked couplings and joints frozen by age or damage.



Catalog No.	Model No.	Pipe capacity		Weight kg	Std. Pack
		in.	mm		
31375	S-2	2	50	3,3	1
31380	S-4A	5	125	15,2	1
31385	S-6A	6	150	20,6	1
31390	S-8A	8	200	31,1	1

Storage Tank Wrench

Features :

- Adjustable chain vise quickly mounts to :
 - 3" and 4" riser pipes and nipples
 - submersible pump housing
 - leak detection device on submersible pump
 - 4" and 2" reducers
- Operable in confined areas as small as 14" diameter (ideal for use when working in spill containment reservoirs and manholes)
- Adjustable working height
- Two-directional ratchet allows for smooth operation when loosening or tightening

Catalog No.	Description	Weight (kg)
56807	UST Storage Tank Wrench	22,0
57457	4" Pipe Plug Adapter	3,6
60897	4" x 3" Bushing Adaptor	2,7



PIPE TOOLS

Wrenches

No. 342



Internal Wrench

Holds closet spuds and bath, basin and sink strainers through 2". Use to install and extract 1" through 2" nipples. Jaws expand by eccentric action and are reversible for various sizes.

Catalog No.	Model No.	Capacity		Weight kg	Std. Pack
		in.	mm		
31405	342	1 - 2	25 - 50	0,7	1

Basin Wrenches

Spring-loaded jaws of forged alloy steel provide fast, one-hand ratcheting. Tension plug holds head in any position up to 90° angle. Telescopic shanks on Nos. 1017 and 1019 quickly adjust for lengths from 10" to 17".

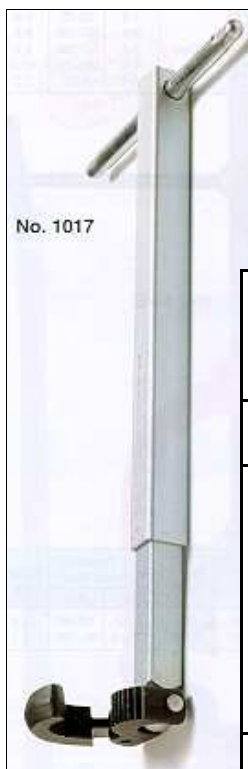


Catalog No.	Model No.	Type	Length		Capacity		Weight kg	Std. Pack
			in.	mm	in.	mm		
31170	1010	Basin Wrench	10	250	3/8 - 1 1/4	10-30	0,8	1
31175	1017	Telescoping	10-17	250-425	3/8 - 1 1/4	10-30	0,9	1
31180	1019	Telescoping	10-17	250-425	1 1/4 - 2 1/2	30-60	0,9	1

Replacement Straps



Catalog. No.	Strap Length		Strap Width	
	in.	mm	in.	mm
31990	17	425	1/2	12
32015	17	425	1 1/8	30
32020	24	600	1 1/8	30
32025	30	760	1 1/8	30
32050	29 1/4	750	1 3/4	45
32055	48	1200	1 3/4	45
32035	17	425	1 1/16	27
32065	30	760	1 3/4	45



No. 1017

Wrench Parts

Wrench size		Pipe Cap.	Handle assembly			Nut	Pin	Heel Jaw & Pin Assembly	Coil & Flat Spring Assembly	Hook Jaw
Str.	End		Straight iron	End Iron	Straight Aluminum					
Str.	End		Catalog No.	Catalog No.	Catalog No.	Catalog No.	Catalog No.	Catalog No.	Catalog No.	
6	E-6	3/4	31420	31470	-	31570	31575	31560	31565	31555
8	E-8	1	31425	31475	-	31595	31600	31585	31590	31580
10	E-10	1 1/2	31430	31480	31510	31615	31625	31610	31620	31605
12	E-12	2	31435	31485	-	31645	31650	31635	31640	31630
14	E-14	2	31440	31490	31515	31665	31650	31635	31660	31655
18	E-18	2 1/2	31445	31495	31520	31685	31690	31675	31680	31670
24	E-24	3	31450	31500	31525	31710	31715	31700	31705	31695
36	E-36	5	31455	31505	31530	31735	31740	31725	31730	31720
48	-	6	31460	-	31535	31760	31765	31750	31755	31745
60	-	8	31465	-	-	31785	31790	31775	31780	31770
10 Rapwrench		1 1/2	32775	-	-	31615	31625	31610	31620	31605

PIPE TOOLS

Pipe cutters



Heavy-Duty Pipe Cutters

Fast, clean pipe cutting by hand or power. Extra-long shank protects adjustment threads, while an extra-large handle is provided for quick, easy adjustment. Can be converted to 3-wheel cutter by replacing rollers with cutter wheel, or can be ordered as 3-wheel model for use in areas where a complete turn is not possible.



Catalog No.	Model No.	Type	Pipe capacity Nominal size		Weight (kg)
			in.	mm	
32810	1-A	Heavy-Duty	1/8 - 1 1/4	3-32	3,0
32820	2-A	Heavy-Duty	1/8 - 2	3-50	3,2
32825	2-A	2-A 3-Wheel Heavy-Duty	1/8 - 2	3-50	3,2
32830	3-S	Heavy-Duty	1 - 3	25-75	6,9
32840	4-S	Heavy-Duty	2 - 4	50-100	8,2
32845	4-S	4-S 3-Wheel Heavy-Duty	2 - 4	50-100	8,2
32850	6-S	Heavy-Duty	4 - 6	100-150	10,0
36587	2000-A	Lightweight	1/8 - 2	3-50	2,2



4-Wheel Pipe Cutters

Designed for work in areas where a complete turn is possible. No. 42-A has a short handle for use in areas where only a 130° turn can be made. Second handle on No. 44-S makes two-man leverage possible on large pipe sizes. Both equipped with four heavy-duty wheels.

Catalog No.	Model No.	Pipe capacity Nominal size		Weight (kg)
		in.	mm	
32870	42-A	3/4 - 2	20-50	3,1
32880	44-S	2 1/2 - 4	60-100	9,1

PIPE TOOLS

Pipe cutters

Wide-Roll Pipe Cutter

Featuring extra-wide rolls, this cutter is especially designed for use with power drives. The wide rolls provide for true tracking and cleaner cuts.

Catalog No.	Model No.	Pipe capacity Nominal size		Weight
		in.	mm	
32895	202	1/8 - 2	3-50	3,5



Hinged Pipe Cutters

Designed for rapid cutting of 3" through 12" steel pipe, heavy-wall steel pipe and cast-iron pipe. The ten models can operate where minimal cutter rotation is necessary due to lack of space.



Catalog No.	Model No.	Type	Pipe capacity Nominal size		Weight (kg)
			in.	mm	
90995	466-D	For SML Pipe	3-6	75-150	13,0
83080	466-S	For Steel Pipe	4-6	100-150	13,0
83085	466-HWS	For Heavy-Wall Steel Pipe	4-6	100-150	13,0
74685	466-CI	For Cast-Iron Pipe	4-6	100-150	13,0
83145	468-S	For Steel Pipe	6-8	150-200	15,0
83150	468-HWS	For Heavy-Wall Steel Pipe	6-8	150-200	15,2
74700	468-CI	For Cast-Iron Pipe	6-8	150-200	15,2
83165	472-S	For Steel Pipe	8-12	200-300	19,0
83170	472-HWS	For Heavy-Wall Steel Pipe	8-12	200-300	19,1
74710	472-CI	For Cast-Iron Pipe	8-12	200-300	19,1



PIPE TOOLS

Pipe cutters

No. 208 Axial and No. 209 Radial cutters are used together in order to cleanly cut a "window" in metal pipe. No. 208 makes the lateral cut and No. 209 makes the radial cut. Cuts 2" through 8" pipe (12" with extra links, cat No. 68625).



Catalog No.	Model No.	Type	Pipe capacity Nominal size		Weight (kg)
			in.	mm	
32860	208	Axial Pipe Cutter	8	200	31,1
32865	209	Radial Pipe Cutter	6	150	10,9

Cutter wheels



Cutter wheels have high-tolerance, precision cutting edges for smooth, clean cuts.

Sold only in package lots indicated.

Pipe cutters (original product)		Model No.	Catalog No.																																												
Catalog No.	Model No.	Std. Pack	Blade Exp.	1A	2A/2000A	3S	4S	6S	42A	44S	202	206	208	209	246	360	42370	466C	466D	90995	466S	83080	466HWS	83085	468C	74700	468S	83145	468HWS	83150	472C	74710	472S	83165	472HWS	83170	820364	42390/34617	764	26212							
33220	E-109	1	.360											X																																	
44185	E-1032	6	.450															✓																									X				
44190	E-1032S	6	.450																																									✓			
10026	E-10817	1	.700																	X																											
33135	E-1962	1	.265				✓	✓			✓								X	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓									
33225	E-2632	1	.244													X																															
83140	E-3186	1	.680																																												
33105	F-3	12	.312	✓	✓					X	✓							✓																										✓			
33110	F-3S	6	.312	✓	✓						✓	✓						✓																										✓			
33115	F-119	1	.132	✓	✓							✓						✓																											✓		
33125	F-229	12	.411				✓	✓											✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	X				
33130	F-229S	6	.411				✓	✓											✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
33145	F-367	6	.470						X						X	X																															
33150	F-367S	6	.470							✓						✓	✓																														
33155	F-383	1	.265							✓								✓																													
33100	F-514	12	.312	X	X					✓	X							X																													✓
33120	F-515	12	.411			X	X				✓								✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		

X Denotes cutter wheels furnished with original product
 ✓ Denotes alternate cutter wheel

PIPE TOOLS

Pipe vises

Portable Tristand Vises - Integral legs and tray fold in for easy carrying and setup.

Large vise base overhangs front legs for clear tool swing. Complete with slots for hanging tools, pipe rest, three pipe benders and ceiling brace screw

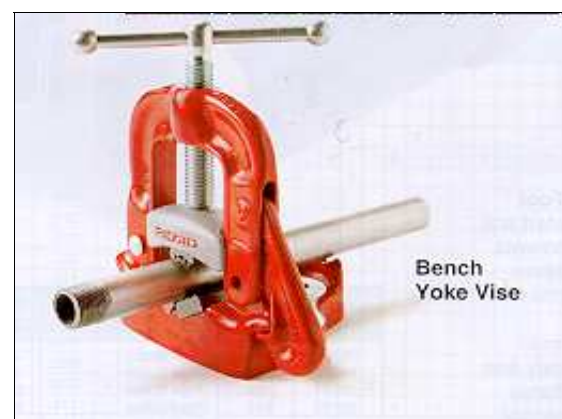
Bench Yoke Vises - Yoke and base made of strong, dependable iron. Hardened alloy steel jaws and convenient pipe rest and bender.

Bench Chain Vises - Crank handle is anchored to base. Rugged cast-iron base has jaws of hardened alloy steel, handy pipe rest and bender. Capacities of 1/8" through 8". Two models available for plastic pipe. Toothless jaws are neoprene-coated to prevent scoring of pipe.

Stand Chain Vise - Handy, portable stand chain vise. Sturdy cast-iron frame, alloy steel jaws. Equipped with pipe rest, pipe bender and tool tray. Legs and connecting pipe not furnished.

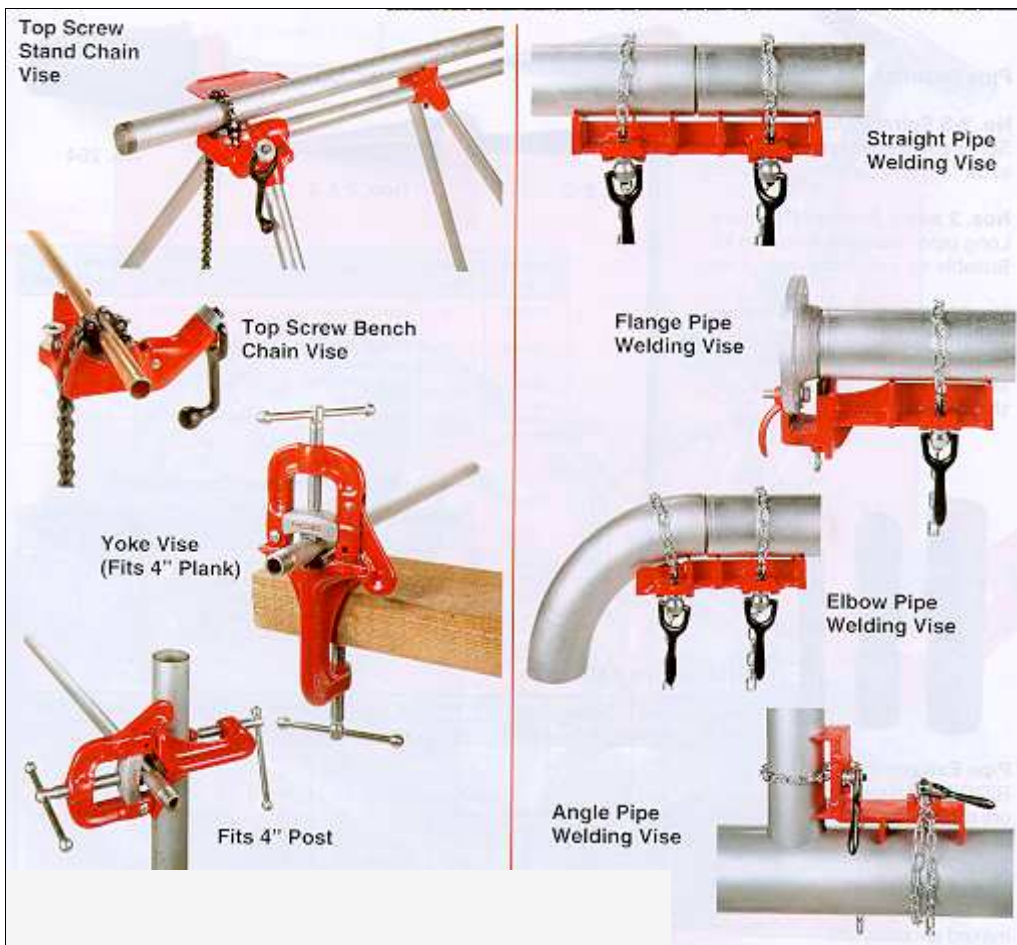
Portable Yoke Vises - Made of wear-resistant iron with hardened alloy steel jaws. Easily attaches to plank, work-bench or post.

Pipe Welding Vises - Made of durable performance-proven material and designed to resist strain, heat and warpage during tacking. Machined swivel nuts and pins, together with special chain screws, give smooth and trouble-free assembling of the pipe onto pipe.



PIPE TOOLS

Pipe vises



Catalog No.	Model No.	Description	Pipe capacity		Weight kg	Std. Pack
			in.	mm		
74915	40-A	Portable Tristand Yoke Vise	1/8 - 2 1/2	3-60	22,0	1
74920	450	Portable Tristand Chain Vise	1/8 - 5	3-125	20,7	1
40165	560	Top Screw Stand Chain Vise	1/8 - 5	3-125	11,7	1
40185	BC210	Top Screw Bench Chain Vise	1/8 - 2 1/2	3-60	3,5	1
40195	BC410	Top Screw Bench Chain Vise	1/8 - 4	3-100	6,7	1
40190	BC210P	Top Screw Bench Chain Vise	1/2 - 2 7/8 O.D.*	15-70	3,4	1
40200	BC410P	Top Screw Bench Chain Vise	1/2 - 4 1/2 O.D.*	15-110	6,6	1
40205	BC510	Top Screw Bench Chain Vise	1/8 - 5	3-125	6,8	1
40210	BC610	Top Screw Bench Chain Vise	1/4 - 6	6-150	11,1	1
40215	BC810	Top Screw Bench Chain Vise	1/2 - 8	15-200	17,3	1
40075	20	Bench Yoke Vise	1/8 - 1 1/4	3-30	1,8	1
40080	21	Bench Yoke Vise	1/8 - 2	3-50	4,0	1
40085	22	Bench Yoke Vise	1/8 - 2 1/2	3-60	5,9	1
40090	23	Bench Yoke Vise	1/8 - 3	3-75	9,0	1
40100	25	Bench Yoke Vise	1/8 - 4	3-100	12,6	1
40110	27	Bench Yoke Vise	1/8 - 6	3-150	29,6	1
40120	38	Portable Kit Yoke Vise	1/8 - 2	3-50	5,5	1
40125	39	Portable Kit Yoke Vise	1/8 - 2 1/2	3-60	7,0	1
40220	461	Straight Pipe Welding Vise	1/2 - 8	15-200	7,0	1
40225	462	Angle Pipe Welding Vise	1/2 - 12	15-300	8,4	1
40230	463	Elbow Pipe Welding Vise	2 1/2 - 8	60-200	6,4	1
40235	464	Flange Pipe Welding Vise	2 1/2 - 8	60-200	7,8	1

* For plastic pipe and tube